Safety data sheet according to Regulation (EC) No. 1907/2006				
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SECTION 1: Identification of the substance/ mixture and of the company/ undertaking

1.1 Product identifier

Substance name/ Trade name:

K4 in particle grades 10-15-20-30-45-60-80

staubtechnik

- 1.2 Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses: Separating powder and test dust Uses advised against: -
- 1.3
 Details of the supplier of the safety data sheet

 Manufacturer/ Supplier:
 KSL staubtechnik gmbh

 Street/ PO Box:
 Westendstrasse 11

 Nat. ident./ Postcode/ Place:
 DE 89415 Lauingen

 Telephone/ Fax/ E-mail:
 +49 (0) 9072 / 95 00-0 / Fax: -50 / info@ksl-staubtechnik.de

1.4 Emergency telephone number

+49 (0) 9072 / 95 00-0 (Accessibility: Mo-Thu 08:00-16:00, Fr 08:00-12:00)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

2.1.1 Classification according to Regulation (EC) No. 1272/2008 No hazardous substance or hazardous mixture according to Regulation (EC) No. 1272/2008

2.2 Label elements

- 2.2.1 Label elements according to Regulation (EC) No. 1272/2008
- Not subject to label according to Regulation (EC) No. 1272/2008

2.3 Other hazards

Based on the available data on natural calcium carbonate, the product does not represent a hazard under normal use either for humans or the environment.

SECTION 3: Composition/ information on ingredients

3.1 Substances

The product is a mixture.

3.2 Mixtures

Composition/ information on ingredients Description of the mixture: Hazardous ingredients:

Product of natural calcium carbonate None

Product identifier	CAS No.	EG-No.	Concentra- tion range [M%]	Reg. no. (REACH)	Classification according to Regulation (EC) No. 1272/ 2008
Calcium carbonate - CaCO₃	1317-65-3	215-279-6	>= 99%	exempt	not applicable

SECTION 4: First aid measures

4.1 Description of first aid measures General notes:

If symptoms persist, it is advised to consult a doctor. Please specify substance/product and measures taken to the doctor. After inhalation: Move to fresh air. After skin contact: Wash with water and soap. After eye contact: Holding eyelids open, rinse with plenty of water. After ingestion: Rinse mouth with plenty of water.

4.2 Most important symptoms and effects, both acute and delayed

The powder can irritate the eyes and respiratory tract.

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4.3 Indication of any immediate medical attention and special treatment needed Treat according to symptoms.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable: Water spray jet, alcohol-resistant foam Unsuitable: Powder and solid water jet: Hazard of dust cloud mixture

5.2 Special hazards arising from the substance or mixture None

5.3 Advice for firefighters

5.4 Additional advice

No action is required because the mixture is not combustible.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

 6.1.1. For non-emergency personnel Wear protective clothing as described under Section 8. Follow the instructions for safe use, as described under Section 7.
 6.1.2. For emergency responders

Emergency plans are not necessary. With high dust levels, respiratory protection is however required.

6.2 Environmental precautions

No special environmental protection measures required.

6.3 Methods and material for containment and cleaning up

6.3.1 Notes for containment

Avoid dust generation. 6.3.2 Notes for clean-up

Absorb or suck the mixture mechanically. For disposal, collect it in the containers provided for this purpose, according to local regulations.

6.3.3 Advices on inappropriate containment and cleaning methods Blowing-off for cleaning purposes is not permitted.

6.4 Reference to other sections

As to disposal, please refer to Section 13 of the Safety Data Sheet (SDS).

SECTION 7: Handling and storage

7.1 Precautions for safe handling

7.1.1 Recommendations on safe handling

Avoid dust formation and deposits. Measures to prevent fire and explosion

None Measures to prevent aerosol and dust generation

Sweep only with appropriate cleaning agent. For cleaning, use suitable methods as dry as possibly- such as vacuum intake - that do not cause dust generation.

Measures to protect the environment

Keep the substance away from waters, sewerage or soil.

Avoid contact with acids.

7.1.2 Advice on general occupational hygiene

During work do not drink, eat or smoke. Wash hands after use/contact. In dusty atmosphere, use breathing masks and safety goggles.

7.2 Conditions for safe storage, including any incompatibilities

Advice on storage conditions Store containers dry. Do not store together with acids. Requirements for storage rooms and vessels Store in dry and sealed containers, possibly the original ones. Storage class: VCI: 13 (non-flammable solids) Other information: No decomposition if stored and used according to specifications.

7.3 Specific end use(s)

Industry and sector specific guidance For specific end uses (see Section 1.2), no additional information is available.



SECTION 8: Exposure controls/ personal protection

8.1 Control parameters

Components with workplace-related limit values to be monitored:

Chemical identity	CAS No.	EC No.	National limit value	Exposure type	Comment / Legal provi- sion
General dust limit value	-	-	1,25 (A) mg/m ³ (respirable)	inhalative	Workplace-related limit value TRGS 900
General dust limit value	-	-	10 (E) mg/m ³ (inhalable)	inhalative	Workplace-related limit value TRGS 900

8.2 Exposure controls

8.2.1 Appropriate engineering controls

To comply with workplace-related limit values, combined technical and individual protection measures are often necessary. Recommended measuring procedures for workplace-related measurements: see the professional association series of papers. For the identified uses (Section 1.2), technical control devices and personal protection measures are recommended. Ventilate as required to control dust in the air. With high dust content in the air, use a ventilation system.

8.2.2 Individual protection measures such as personal protective equipment

General

When the product is used as intended, no personal protective equipment is necessary. Treat the product in compliance with the safety instructions.

Eye-/face protection

In case of dust generation, wear closed protective goggles according to EN 166.

Skin-/hand protection

In sensitive people, it may be mildly irritating to the skin due to mechanical friction. If necessary, wear protective gloves according to Standard EN 374.

Respiratory protection

In case the exposure limit values are exceeded (e.g. with open handling of powdery product), a suitable breathing mask with P2 particle filter must be worn according to Standard 143.

Hygiene measures

When working do not eat, drink or smoke. Wash your hands before any breaks and after finishing work, and if necessary have a shower. Avoid contact with eyes and skin. After work, workers should wash or have a shower and use skin care products. Clean contaminated clothing, shoes, watches, etc., before re-using.

8.2.3 Environmental exposure controls

See Sections 6 and 7. No further action is required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

(a)	Appearance: - Aggregate state	powder - solid
	- Colour	white
(b)	Odour	odourless
(c)	Odour threshold:	not applicable
(d)	pH:	8.5 – 9.5 (100 g/l at 20° C)
(e)	Melting point/freezing point:	1340° C (102 bar) / not applicable
(f)	Initial boiling and boiling range:	not applicable, as chem. decomposition occurs before reaching the
		boiling point
(g)	Flash point:	not applicable as it is not a liquid
(h)	Evaporation rate:	not applicable as it is not a liquid
(i)	Flammability (solid, gas):	not applicable
(j)	Lower explosive limits:	not applicable
(k)	Vapour pressure:	not applicable
(I)	Vapour density:	not applicable
(m)	Relative density:	2.6 – 2.8 (at 20° C)
(n)	Solubility(ies):	in water: 0.014 g/l (20° C) 0.018 g/l (75° C)
(0)	Partition coefficient:	n-octanol/water >1 (estimate)
(p)	Auto-ignition temperature:	not applicable
(q)	Decomposition temperature:	> 825° C in CaO + CO ₂
(r)	Viscosity:	not applicable as it is not a liquid
(s)	Explosive properties:	not explosive or pyrotechnic. No gas development or
		self-sustaining exothermic chemical reactions.
(t)	Oxidising properties:	not applicable, the mixture has no oxidising properties

9.2 Other information

Not applicable

SECTION 10: Stability and reactivity

10.1 Reactivity

In case of appropriate storage and handling, no hazardous reactions are known.

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10.2 Chemical stability

Under normal ambient temperature and pressure the mixture is stable. Stable under recommended storage conditions. No decomposition if used as intended.

10.3 Possibility of hazardous reactions

It may react hazardously with, for example, fluorine, magnesium or aluminium when exposed to heat. With acids, acidic ammonium compounds, acid salts or exposure to high temperatures (>825° C), reactions involving the displacement of carbon dioxide CO_2 can take place (risk of suffocation / risk of bursting in closed containers).

10.4 Conditions to avoid

Moisture and water during storage may cause lump formation and loss of product quality. Temperatures $> 100^{\circ}~{\rm C}$

10.5 Incompatible materials

Avoid contact with acids.

10.6 Hazardous decomposition products

Thermal decomposition at temperatures above 825° C; formation of CO₂ and CaO

SECTION 11: Toxicological information

11.1 Information on toxicological effects

For the product, no toxicological information is available. Due to the fact that calcium carbonate is a rock of the earth surface and a natural and indispensable component of natural water in the dissolved state, chronicle toxicity as well as sensitising effects can be virtually excluded.

Acute toxicity: LD50 Oral: > 5.000 mg/kg, species: rat Skin corrosion/irritation: According to the EU classification criteria, the product is not to be considered irritating. Serious eye damage/irritation: According to the EU classification criteria, the product is not to be considered irritating for eyes Respiratory or skin sensitisation: No data available / not a hazardous substance Mutagenicity No data available / not a hazardous substance Carcinogenicity No data available / not a hazardous substance Reproductive toxicity No data available / not a hazardous substance Aspiration hazard No data available / not a hazardous substance Specific target organ toxicity - single exposure No data available / not a hazardous substance Specific target organ toxicity — repeated exposure No data available / not a hazardous substance

Delayed and immediate effects, as well as chronic effects from short and long term exposure Immediate effects Irritation of the eyes or respiratory tract caused by exposure to foreign bodies may occur Chronic effects with prolonged exposure No data available / not a hazardous substance

SECTION 12: Ecological information

For the product, no ecotoxicological data is available. Calcium carbonate is a solid-state rock of the earth surface. In the dissolved state, the substance is a natural and indispensable component of natural water. Adverse consequences for the environment can therefore be ruled out.

12.1 Toxicity

Toxicity to fish:	LC50: > 10,000 mg/l Exposure time: 96 h Species: Oncorhynchus mykiss (rainbow trout)
Toxicity to daphnia and other aquatic invertebrates:	EC50: > 1,000 mg/l Exposure time: 48 h Species: Daphnia magna (great water flea)
Toxicity to algae:	EC50: > 200 mg/l

Exposure time: 72 h Species: Desmodesmus subspicatus (green algae)

12.2 Persistence and degradability

Calcium carbonate cannot be biodegraded.

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12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment No data available.

12.6 Other adverse effects

In the solid state, these minerals are major components of the earth surface rocks. In the dissolved state, they are natural and indispensable components of natural water. These minerals are not biodegradable. Negative effects on the environment should therefore be excluded.

It must be restrictively mentioned, however, that concentrated slurries of these minerals can have an adverse effect on aquatic organisms in natural waters (disturbance of the microflora and microfauna in sediments, and thus harmful effects on higher aquatic organisms).

SECTION 13: Disposal considerations

13.1 Waste treatment methods

It can be disposed of together with household waste in compliance with local regulations. Collect the product dry. Dispose of larger amounts in accordance with local official regulations.

Recommendation

Agree on the correct waste code with the disposal company. **Waste code according to the European List of Waste (LoW)** 010410 – dusty and powdery waste **Treatment of purified/unclean packaging** 150106 – mixed packaging according to specific material recycling

SECTION 14: Transport information

With respect to transport regulations, the product is not hazardous (ADR, RID, ADN, IMDG, ICAO/IATA).

14.1 UN number

Not applicable

- 14.2 UN proper shipping name Not applicable
- 14.3 Transport hazard class(es) Not applicable

14.4 Packing group

Not applicable

- 14.5 Environmental hazards Not applicable
- 14.6 Special precautions for user

No special measures

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environment regulations/ legislation for the substance or mixture The product does not fall within the registration requirement of EC Regulation 1907/2006 (REACh).

EU regulations National regulations

When handling this product, the following valid legal provisions are i. a. to be complied with

VwVwS Water hazard class: nwg – not hazardous for water TRGS 559 "Mineral dust" TRGS 500 "precautions" TRGS 900 "Work-place related limit values" Technical Instructions on Air Quality Control Regulation on occupational health care (ArbMedVV) Basic principles of the Institution for Statutory Accident Insurance and Prevention on occupational medical examinations

15.2 Chemical safety assessment

A safety assessment has not been carried out.

SECTION 16: Other information

16.1 Changes to the previous version

Editorial reversion

Removal of references to 1999/45 / EC and 67/548 / EEC under points 2 and 3

16.2 Abbreviations and acronyms

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ArbMedVV	Verordnung zur arbeitsmedizinischen Vorsorge (Regulation on occupational health care)
BG	Berufsgenossenschaft (Institution for Statutory Accident Insurance and Prevention)
CAS	Chemical Abstracts Service
CLP	Classification, labelling and packaging (Regulation (EC) No. 1272/2008)
IATA	International Air Transport Association
ICAO	International Civil Aviation Organisation
IMDG	International agreement on the Maritime transport of Hazardous Goods
PBT	Persistent, bio-accumulative and toxic
REACH	Registration, Evaluation and Authorisation of Chemicals (Regulation (EC) 1907/2006)
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
TRGS	Technische Regeln für Gefahrstoffe (Technical rules for hazardous substances)
VCI	Verband der chemischen Industrie e.V. (Registered association of the chemical industry)
vPvB	Very persistent, very bioaccumulative
VwVwS	Verwaltungsvorschrift wassergefährdende Stoffe (Administrative Regulation on the Classification of Substances hazardous to Waters into Water Hazard Classes)

16.3 Literature references and sources of data

With regard to the sources of key data and technical information we refer to the information provided by the raw material supplier/ manufacturer or the ECHA Classification and Labelling Inventory.

16.4 Methods compliant with article 9 of Regulation (EC) No. 1272/2008 used to evaluate information for the purpose of classification,

No own assessment of the mixture has been made.

Bridging principles for the classification of mixtures according to Regulation (EC) No. 1272/2008, article 6, paragraph 5 have been applied.

The classification of the water pollution class of this mixture has been carried out according to Point 3, Annex 4, of the VwVwS.

16.5 Training appropriate for workers

In addition to training programmes for employees on the topics of health, safety and environment, companies must ensure that their employees read and understand this safety data and are able to implement its requirements.

16.6 Other information

The product can be safely used in the production of food packaging units. In the manufacture of our products, no antibiotics, bactericides or fungicides are used.

16.7 Disclaimer

The information contained in this safety data sheet describes the safety requirements of our product and is based on our current level of knowledge. It implies no guarantee of the product properties and does not justify a contractual legal relationship. This safety data sheet serves the user as reference information. Although this safety data sheet has been drawn up with great care, no guarantee for data accuracy, and no liability for the consequences of printing, typeset or transcription errors can be accepted. The existing laws, regulations and rule systems, including those not mentioned in this data sheet, must be complied with by the recipient of our products under its own responsibility.