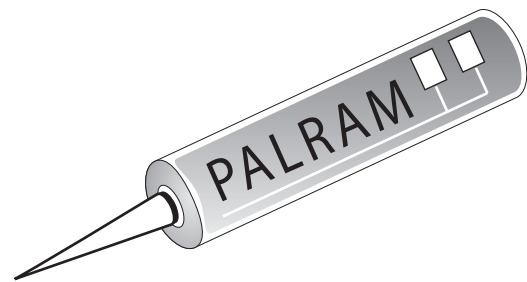
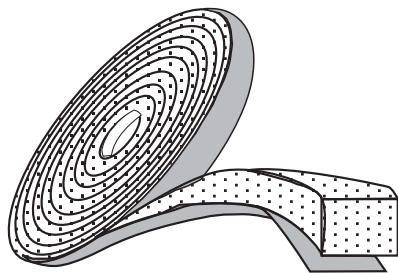


# Recommended Adhesives and Sealants for Palram PVC Products



The information in this leaflet is based on testing carried out in our laboratory or information obtained from a variety of sources over the years. The Palram laboratory will test the compatibility of materials as a service to our customers.

Note that since in general products composition can change in time, Palram Industries is not responsible for the results obtained when using these materials.

It is imperative that the manufacturer's instructions be strictly followed. This includes following the required safety procedures. Some products contain organic solvents which have the potential to damage the health of the user if proper safety procedures are not followed.

For information on other products and materials that are not included in this document, please contact your Palram representative.

	Product Name	Manufacturer	Material Type
<b>Adhesives</b>	TANGIT for PVC-U (rigid)	Henkel	Solvent mixture
	PVC Kit	Bison	Solvent mixture
	700, 702, 704, 705, 710, 711, 717, 719, 1001, 1007, 1784, 1909, 1910, 2007	IPS Weld-on	Solvent mixture
	Acrifix A-117	Rohm	Solvent mixture
	Acrifix A-190	Rohm	Solvent mixture
	HE 1908	Engineering Chemicals	2 component PU
	3054	Loctite	Cyanoakrylate
	MA3940, MA3940LH	Itw Plexus	2 component methacrylate
	Black Max 380	Loctite	Cyanoakrylate
	Super Bonder 414	Loctite	Cyanoakrylate
	Depend 330	Loctite	Two part / Acrylic
	3105	Loctite	Light Cure Acrylic
	EVO-PLAS PLUSBOND 3019	Evoke	Solvents & PVC
	EVO-PLAS EVO-STIK 613	Evoke	Polymer/Polychloroprene
EVO-PLAS EVO-TECH TU 1908	Evoke	Polymer/Polyurethane	

	Product Name	Manufacturer	Material Type
Silicone Sealants	Multisil	GE Bayer Silicones	Sealant
	Silglaze N	GE Bayer Silicones	Sealant
	Silpruf	GE Bayer Silicones	Sealant
	UltraGlaze	GE Bayer Silicones	Sealant
	Novasil S-64	Otto Chemie	Sealant
	Sikaflex 11FC	Sika	Sealant
	Q3-3793	Dow Corning	Sealant
	Q3-7098	Dow Corning	Sealant
	Q3-7099	Dow Corning	Sealant
	791-P	Dow Corning	Sealant
	Plastisil BSR 50-02	Simson Professional	Sealant
	Tremasil 100	Tremco	Sealant

	Product	Manufacturer	Type
Adhesive Tape	IDL 311 L	Sellotape	Butyl rubber sealant
	A 311	Sellotape	Butyl rubber sealant
	Pressure sensitive 5313	3M	Acrylic double stick
	4830	3M	Acrylic double stick
	VHB 4945	3M	Acrylic double stic
	Duplomont 918	Lohmann	-



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