

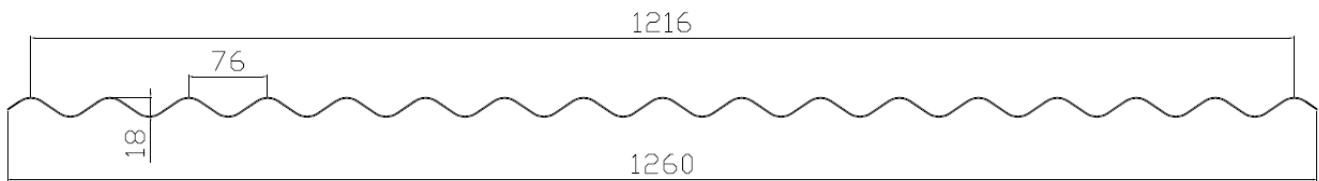
SUNTUF® Technical Guide

Profile: Iron 76 1260



06/11/2016

Profile Drawing



*Also available in widths: 810, 860, 1064, 1140, 1150, 1216

Profile Dimensions

Profile (mm)	Thickness (mm)	Length (m)	Overall width (mm)	Cover Width (mm)	Side-Lap (%)
76 / 18	0.8 – 2.0	1.5 – 11.8	1260	1216	3.5

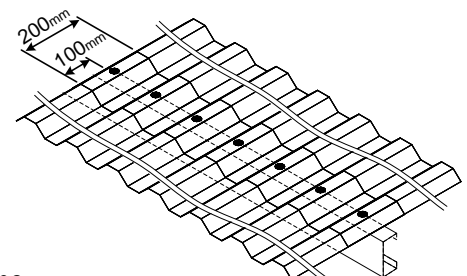
Load / Span Data

Load (kg/m ²)	Maximum Roof Span (mm)				
	0.8 mm	1.0 mm	1.2 mm	1.5 mm	2.0 mm
50	825	1000	1050	1150	1250
75	725	850	900	1000	1100
100	650	800	850	900	1000
125	600	750	775	850	900
150	575	700	750	800	850

- The specified dimensions do not supersede the requirements of local construction codes.
- The given spans are according to deflections criterion of L/20, and minimum slope of 10%.
- The maximum roof spans are based on calculation model and practical testing.
- The mentioned load refers to wind and snow load only.
- For vertical application spans can be increased by 10%.

Panel Length

- Maximum recommended panel length - 7.0 m.
- Recommended longitude overlap of 200mm above purlin.
- Each panel to extend 100mm over the fixings line on the purlin.
- Panels should overhang Min. 50mm and Max. 150mm beyond the last fixings line.



Curved Roof

- Minimum curving radius 4.0 m.



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Positioning

- Make sure the UV protected side faces out.
- Apply one corrugation side-lap. Two corrugations side-lap is recommended for low roof slope and/or high wind areas.
- Side-lap of SUNTUF panels must be installed against the primary direction of rain.
- The SUNTUF panels must be located and installed without any stresses.
Do not pull, stretch or force the sheets when the profiles are not perfectly matched.
- SUNTUF sheets should overhang Min. 50mm and Max. 200mm beyond the last fixings line.

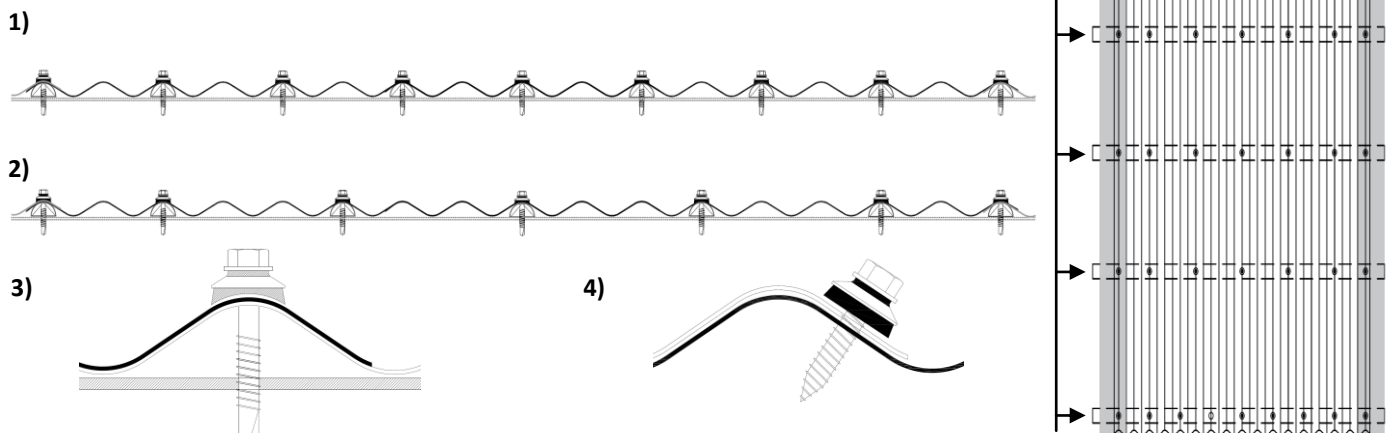


Fastening

- Apply sealing tape over the SUNTUF panel side-lap corrugation crests, where covered by the next panel.
- Apply sealing tape along the bottom and top End-lap (if there is), along screws centerline or two tapes on both sides of screw centerline.
- Pre-drill 10mm holes at crests where screws are positioned.
- Start fastening the screws from the first side-lap (left) through the pre-drilled holes (3).
- Start fastening the screws on the lower edge purlin (End-lap), through every other corrugation crest (1).
- Fasten screws at the internal purlins, through every third corrugation crest, starting at the same side (2).
- Fasten screws at the upper edge purlin, through every other corrugation crest, starting at the same side (1).
- **Do not over-tighten!**
- Fasten the stitching screws at every 300 mm (4).



Fastening Location



Screws and Washers Specification

- Crest fixing: Self-drilling 6.4mm x 40mm (¼" X 1½") screw + matched metal crest rider (Storm washers) with EPDM gasket **or** 19mm diameter- galvanized / aluminum / stainless metal washer attached to EPDM rubber gasket of 55 to 65 shore hardness.
- Side Stitching: 6.4mm x 25mm (¼" X 1") Stitching Screws (Grommet seals) with EPDM seal.



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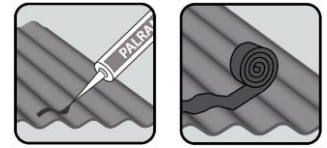
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Important Notes

- Use only PALRAM approved accessories, including EPDM rubber washers, silicones, sealing tape, closure fixtures etc.
- For clear SUNTUF onto wooden purlins, apply white acrylic paint, or aluminum tape, in order to prevent over-heating of the purlins.



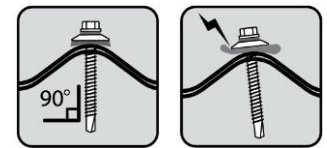
Cutting Tips

- Use jigsaw or circular saw with fine tooth blades.
- Apply high blade speed with moderate feeding rate.
- Support the sheets near the cutting line.
- Clean the dust and cutting chips after cutting.



Fastening Tips

- Use adjustable electric screwdriver.
- The screw must be installed perpendicular to the SUNTUF sheet.
- **Important: Do not over-tighten.**



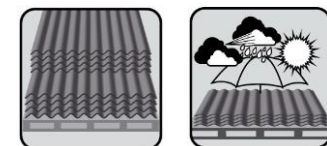
Safety

- Do not step directly on the panel.
- Use stepping boards.
- Work according to local safety regulations codes.



Handling and Storage

- Store in a dry shaded place, protect from direct sunlight and rain.
- Avoid covering the sheets with heat absorbing materials.
- Avoid contact or environment of chemicals.
- Protect the sheets from any physical damage.



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