

## TECHNICAL DATA SHEET

### Office Standard Cut-Size

#### Physical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Basis Weight, g/m <sup>2</sup>	ISO 536	75.0	72.0	78.0
Thickness, μm	ISO 534	102	97	107
Stiffness MD, mN	ISO 2493-1		≥ 90	
Stiffness CD, mN	ISO 2493-1		≥ 30	
Tensile MD, kN/m	ISO 1924-2		≥ 5.5	
Bendtsen Roughness, ml/min	ISO 8791-2	220	160	280
Air Permeability, ml/min	ISO 5636-3		≤ 1700	
Moisture, %	ISO 287	4.0	3.5	4.5
Formation, #	Internal Method		≥ 25	

#### Optical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Whiteness, CIE	ISO 11475	161	158	164
Brightness D65, %	ISO 2470-2	110	107	113
Opacity, %	ISO 2471	92	≥ 90	

The product specifications provided hereby can be changed on one or more parameters at any time by The Navigator Company

Approved by:

Technical Department: Eng. Vitor Crespo



## **QUALITY AND ENVIRONMENTAL INFORMATION**

- The Navigator Company's papers are made from Elemental Chlorine Free (ECF) bleached kraft pulp;
  
- The Navigator Company's papers are produced in a neutral/slightly alkaline papermaking process, therefore considered as "acid free" products which meet the requirements of ISO 9706 standard, "*Information and documentation – Paper for documents – Requirements for permanence*";
  
- The Navigator Company's laboratories are accredited according to the ISO 17025 standard;
  
- Quality, Environmental and Safety Management Systems are certified according to the ISO 9001, ISO 14001 and OHSAS 18001 standards.
  
- The Navigator Company is chain-of-custody certified according to standards FSC-STD-40-004 and FSC-STD-50-001 (NC-COC/CW-014433) and to standard PEFC ST 2002:2010 (APCER/2007/CDR.0008).