

# ENG

## Folacoat Plus PET 1.15 mm (.045")

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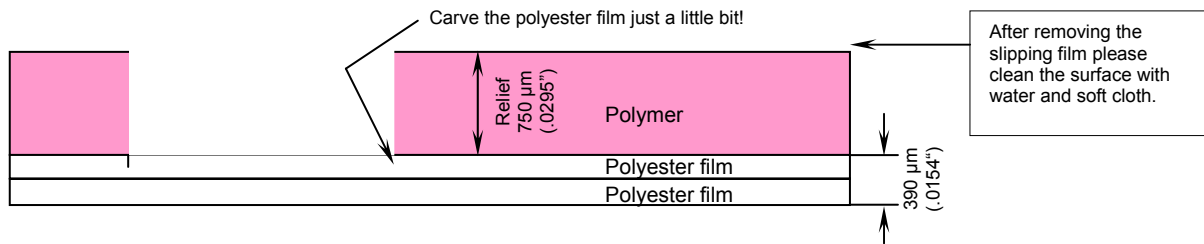
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Please ensure that all persons working with this material have read and are aware of the following information.

**Folacoat Plus PET 1.15 mm (.045")**

**Description:** Strippable coating plate with polyester base containing the following layers:  
 Surface: Pink polymer for aqueous and UV-varnish transfer (slipping- / protection film on top)  
 Carrier: Polyester / Polyester-laminate.  
 The twin layers of polyester provide stability when cutting and using the coating plate. The slipping film ensures the cutting head travels smoothly over the polymer surface and makes it easier to locate the areas to be stripped away.

**Construction and cutting depth:** (Slipping film/ Protection film already removed!)



**Recommended cutting depth: about 0.85 mm (.0335").** If you like to remove the slipping film before cutting, reduce depth by 0.05 mm (.002"). The polyester film in the middle helps to avoid deformations of the carrier-film below. A thin white line on the back indicates that the cut went correctly through the polymer and slightly into the polyester ensuring the correct cutting depth has been reached. This now means the correct stripping performance will be obtained without partial lifting of the remaining polymer areas.

Material	Folacoat Plus PET 1.15 mm (.045")
Type of coating	Direct coating
Nominal thickness	1.15 mm (.045")
Tolerance of thickness	± 0.05 mm (.002")
Carrier	Polyester / Polyester
Surface coating	Slipping film / Protection film
Thickness of polymer	0.75 mm (.0295")
Thickness carrier	0.39 mm (.0154")
Plate Hardness	88 Shore A
Hardness polymer (DIN 53505)	83 Shore A

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