

Igepa Autocopy Fanapart Adhesive Recommendations for Use

Print / Adhesive Preparation

- Leave an unprinted strip of at least 2 mm at the edge to be glued.
- Put all the sets with their trimmed edges exactly together. Cut the edge of the pages before gluing.
- The height of the stack should not exceed 30 cm.
- In order to prevent gaps between the sheets a maximum weight of 2 kg can be placed on top, but there is no need to press the stack down!

Fanapart Gluing

- Apply the glue as soon as possible after making the cut.
- Shake glue well before use.
- Use a clean, soft flat brush.
- Apply glue from the middle of the stack outwards, moving the brush horizontally.
- Saturate the glued edge by applying several wet on wet coats during a single operation.
- After a drying time of approximately 40-60 minutes, separate the sets into small stacks by fanning them out.
- Use (hot) air drying, if at all necessary, no earlier than 15 minutes after applying the glue.
- The glue is finally set after a total drying time of 90-120 minutes.

Tips and Suggestions

- Before gluing a large number of copies carry out a test gluing.
- When using higher grammages of paper a second coat may be applied approximately 1 minute after the first coat.
- For a better separation take away the weights after 15 minutes of drying.
- The grain direction of the sheets must be consistent within a form set.
- After use clean the brush and vessel with water.
- Never pour the rest of the glue back into the glue bottle.
- We recommend that you use the glue within one year of delivery. Glue that has been exposed to frost will no longer work.