

## COATING WB 3250-45 Satin

Galaxy Coating WB3250 is a good drying emulsion with a neutral finish. The dried coating film provides a good rub resistance and is suitable for subsequent UV varnishing. The coating runs on modern high speed printing presses and is suitable for double side coating applications.

**Application:** Recommended coating weight 4 – 6 grms/m<sup>2</sup> (wet)  
 Suitable for paper (> 125grms) and board  
 Adapted for double side applications  
 Suitable for conventional 2-roller system and anilox

**Use:** Use solvent and alkali resistant inks  
 Reduce viscosity with water, if required  
 Stir well before use

<b>Performance key:</b>	Gloss	4	1 matt – 10 highest gloss
	UV varnishing	y	
	Drying speed	3	
	Slip	4	
	Rub resistance	3	
	Block resistance	4	
	Glueability	4	Specific films to be tested
	Heat resistance	2	140°C Face-to-Face

\*\* 1 (Slow / Low) – 5 (Fast / High) \*\*

<b>Typical constants:</b>	Viscosity	45 secs DIN4 @ 20°C	± 5 sec
	Specific gravity	1.04 g/cm <sup>3</sup>	± 0.04
	Appearance	Opaque liquid	
	Solids	38%	± 4%

**Storage conditions:** Store at temperatures above 5°C and in closed packaging

**Cleaning:** Initial wash with plain water or WB0200 diluted with water. Dried coating can be removed using neat WB1050. For cleaning anilox we refer to our special cleaning range.

**Shelf life:** In unopened, original packaging, 12 months from manufacturing date

Version: 01-2012

The information provided in this technical data sheet is to inform our customers. A successful application depends on a variety of different factors. Therefore the advice given in this technical data sheet cannot be used as basis for claims. Our recommendation is where possible to perform tests before entering production runs. We reserve the rights to change product characteristics because of technical progress, amendment of applicable law and mandatory production related needs.