



# Product Information

Mod.R&S 06 | Rev.4 | Update 02/2020 | Page 1



## P.S. FILM EXTRA

**Description** Thin PU plotter cut heat seal material with adhesive polyester backing and large colours palette. The material grants a good workability during the weeding and application phases and is highly wash-resistant.


Designed for application on nylon or polyamide silicon treated textiles (eg. K-way, windbreakers, sport jackets, umbrellas, etc.) and also leather.


- Usage**
- Mirror cut the material
  - Weed the exceeding material
  - Place the material on the garment with its polyester backing
  - Heat apply at the conditions shown on the right
  - Remove the carrier warm or cold


**Washing** Wait at least 24 hours from application before washing. Washing resistance up to 80°C, best inside-out. Do not use bleach or other aggressive chemical agents. Suitable for dry cleaning. Suitable for tumble dry, cotton cycle.

The product is REACH compliant  
The product is certified Öko-Tex® Standard 100 Class I  
The product is VEGANOK certified



 **Average thickness**  
80 microns

 **Suggested cutting settings**  
Blade: 45°  
Pressure: 50 gf  
Speed: 30 cm/sec

 **Transfer settings**  
15 seconds at 160°C (320°F)  
medium pressure (3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience. We recommend to perform a test before starting standard production. For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015  
ISO 14001:2015  
[www.tuv.com](http://www.tuv.com)  
ID 9105027958



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website [www.siser.com](http://www.siser.com)  
For further information, please contact our Sales Office.

Siser s.r.l.  
Viale della Tecnica, 18  
36100 Vicenza - Italy

Tel. +39 0444.287960  
Fax +39 0444.287959  
info@siser.it - [www.siser.com](http://www.siser.com)

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