

## PRODUCT DATA SHEET

# GRAFITACK SANDBLAST FILM

## REFERENCE SBT

RELEASE 01.12.2020

**GRAFITYP**  
makes you stick

### DESCRIPTION

The Graftack sandblast film SBT is a beige monomeric calendered PVC sandblast stencil with removable adhesive.

### APPLICATION

With the Graftack SBT sandblast stencil you can easily cut all desired logos and texts. Once completed, they can be sandblasted on wood, plastic or glass, using extremely fine sand. For sandblasting on harder material, such as stone, granite, etc... we recommend the thicker Graftack SBP sandblast film.

### → INDOOR USE

### COMPOSITION

#### FILM

230µm monomeric calendered PVC sandblast stencil.

#### ADHESIVE

Removable pressure-sensitive dispersion-based acrylic adhesive with a high resistance against UV-radiation, chemical products and humidity.

#### RELEASE LINER

Siliconised white kraft paper of 120 g/m<sup>2</sup>.

### PRODUCT ADVANTAGES

- Can be removed again with ease, without leaving behind any glue residues.

### PRODUCT SPECIFICATIONS

Technical properties

#### RELATIVE HUMIDITY

**50 ± 5%**

#### TEMPERATURE

**23 ± 2°C**

- 1 **Thickness film (1)**  
Thickness film + adhesive + release liner
- 2 **Elongation at break (production length) (2)**  
Elongation at break (cross)
- 3 **Dimensional stability (3)**
- 4 **Adhesion strength after 20 minutes (4)**  
Adhesion strength after 24 hours
- 5 **Quickstick (5)**
- 6 **Max. outdoor life span (6)**
- 7 **Temperature range during application**  
Temperature range at use

#### 8 **Flammability**

If applied on aluminium, glass, steel = self-extinguishing

(1) Average (2) Minimum (3) Maximum (4) Average (5) Average (6) Central-European conditions

### TEST METHOD

### RESULT

Din53370	230µm 365µm
Din53455	> 150% > 150%
Finat 14	Not applicable
Finat 1	3 N/25mm 4 N/25mm
Finat 9	3 N
-	Not applicable
-	+5°C up to +35°C 0°C up to +60°C

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### STORAGE INSTRUCTIONS

All Graftack materials always have to be stored in their original packing and with the original protection flanges (preferably vertically).

In order to avoid any loss of quality, the Graftack materials should be stored in suitable conditions, i.e. at a temperature between 10/20°C and a relative humidity of 50%. Under these conditions Graftack materials can be stored for a period up to two years.

### SURFACE CLEANING

In order to achieve an optimal result, we advise you to clean/degrease the surface with isopropanol and/or to use a low-tack application tape!

### IMPORTANT

The information mentioned in this product data sheet is based upon tests that were executed by Graftityp, and that we consider to be reliable. The information always represents an average, a minimum or a maximum value, and should be considered as such. It is given only for your information, and does not give any guarantee. It is up to the end user to decide whether or not the product is suited for his particular application.

The expected outdoor life span refers to outdoor use under Central European conditions and to vertical applications. Non-vertical application can reduce the life span up to 50%. The expected outdoor life span of our films is based upon professional application on a dry, degreased and suitable background. Tropical conditions, or the use near chemical emission, may have a detrimental effect on the life span.

For more information, see our warranty certificates.

Subject to modifications.